



2021.NBF F

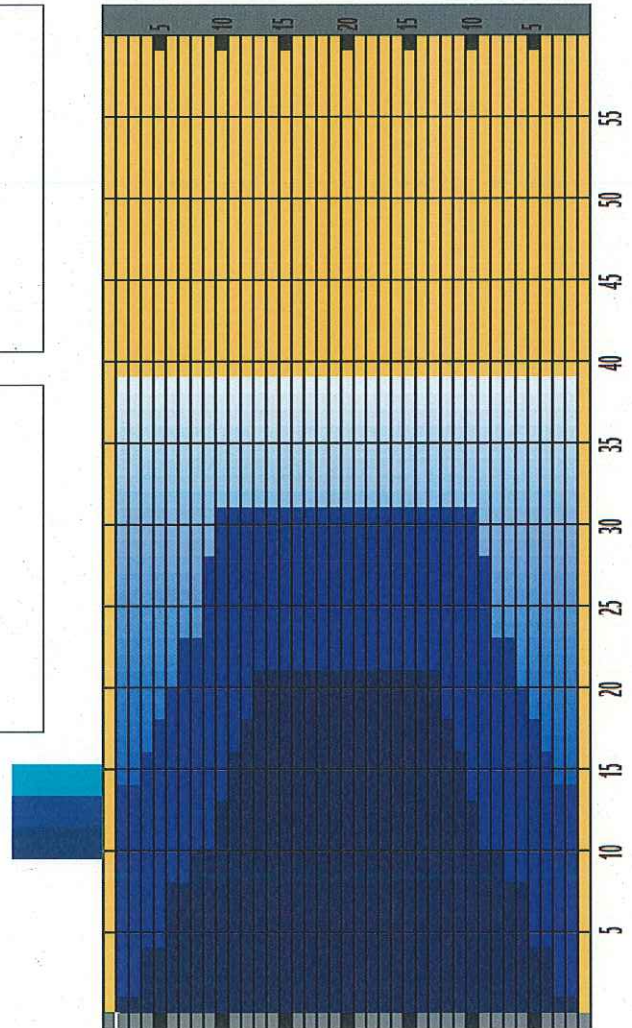


Oil Pattern Distance	39	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	15.8 mL	Reverse Oil Total	13.05 mL	Volume Oil Total	28.85 mL
Tank Configuration	B-A	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	74	0.0	1.4	1.4	3700
2	4L	4R	2	10	66	1.4	4.2	2.8	3300
3	6L	6R	2	14	58	4.2	8.1	3.9	2900
4	8L	8R	1	14	25	8.1	10.0	1.9	1250
5	10L	10R	2	14	42	10.0	13.9	3.9	2100
6	11L	11R	1	18	19	13.9	16.4	2.5	950
7	12L	12R	1	18	17	16.4	18.9	2.5	850
8	13L	13R	1	18	15	18.9	21.4	2.5	750
9	2L	2R	0	26	0	21.4	39.0	17.6	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	39.0	31.0	-8.0	0
2	10L	10R	1	22	21	31.0	27.9	-3.1	1050
3	9L	9R	2	18	46	27.9	22.8	-5.1	2300
4	7L	7R	1	18	27	22.8	20.3	-2.5	1350
5	6L	6R	1	18	29	20.3	17.8	-2.5	1450
6	5L	5R	1	14	31	17.8	15.9	-1.9	1550
7	4L	4R	1	14	33	15.9	14.0	-1.9	1650
8	2L	2R	2	14	74	14.0	10.1	-3.9	3700
9	2L	2R	0	10	0	10.1	0.0	-10.1	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.5	1.24	1	1	1.24	2.5

