



2021.NBF M

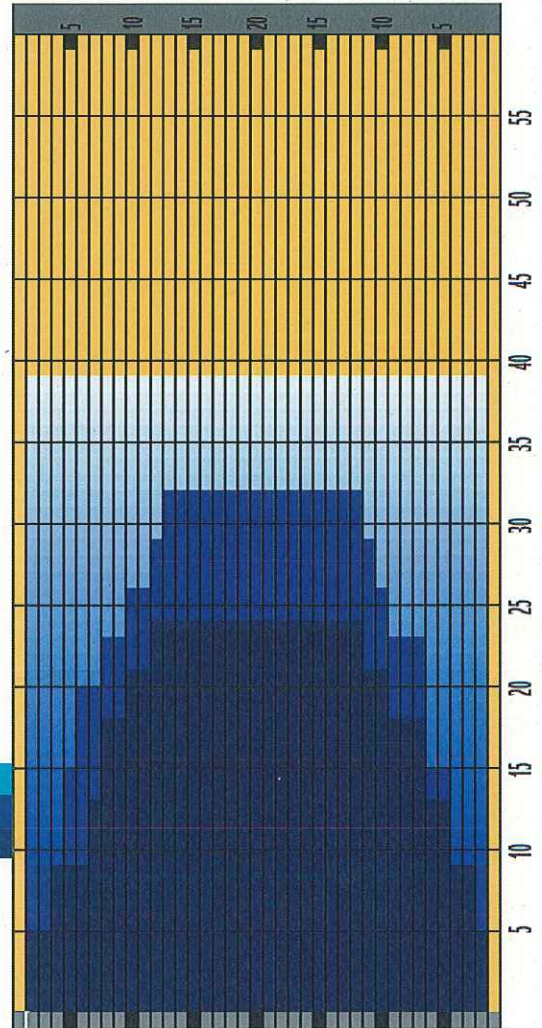


Oil Pattern Distance	39	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	18.2 mL	Reverse Oil Total	13.35 mL	Volume Oil Total	31.55 mL
Tank Configuration	B-A	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	74	0.0	1.9	1.9	3700
2	2L	2R	2	14	74	1.9	5.8	3.9	3700
3	4L	3R	2	14	68	5.8	9.7	3.9	3400
4	7L	5R	2	14	58	9.7	13.6	3.9	2900
5	8L	7R	2	18	52	13.6	18.7	5.1	2600
6	10L	10R	1	18	21	18.7	21.2	2.5	1050
7	12L	12R	1	22	17	21.2	24.3	3.1	850
8	2L	2R	0	26	0	24.3	39.0	14.7	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	39.0	32.0	-7.0	0
2	13L	12R	1	22	16	32.0	28.9	-3.1	800
3	12L	11R	1	22	18	28.9	25.8	-3.1	900
4	10L	10R	1	22	21	25.8	22.7	-3.1	1050
5	8L	7R	1	18	26	22.7	20.2	-2.5	1300
6	6L	7R	2	18	56	20.2	15.1	-5.1	2800
7	5L	5R	1	14	31	15.1	13.2	-1.9	1550
8	5L	5R	2	14	62	13.2	9.3	-3.9	3100
9	2L	2R	1	10	37	9.3	7.9	-1.4	1850
10	2L	2R	0	10	0	7.9	0.0	-7.9	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.29	1.18	1	1	1.16	2

