



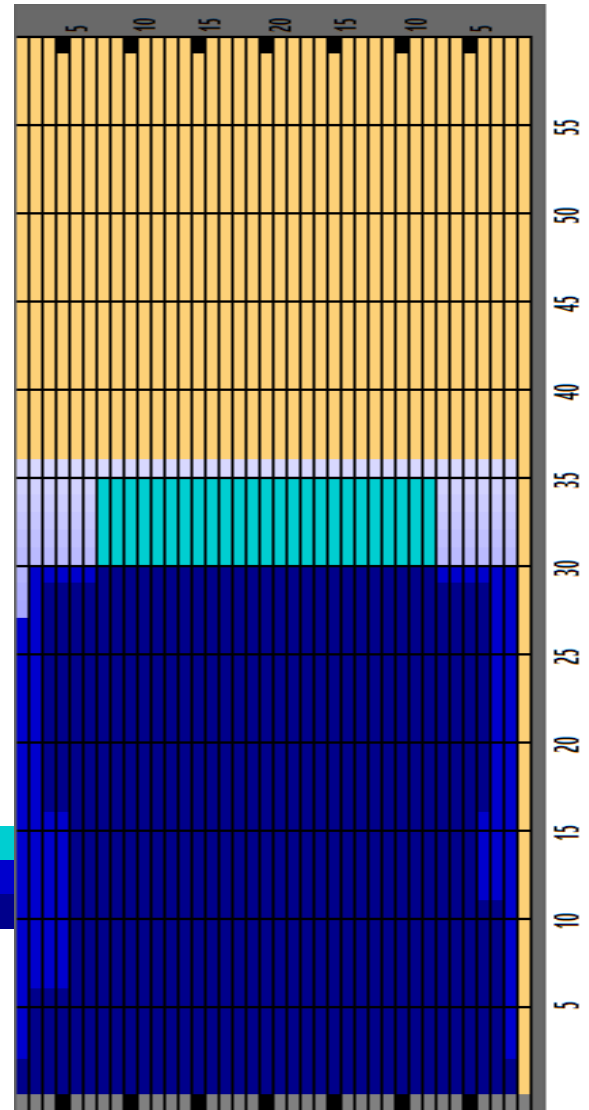
# 50th NBF ALL JAPAN M



Oil Pattern Distance	36	Reverse Brush Drop	30	Oil Per Board	50 uL
Forward Oil Total	24.35 mL	Reverse Oil Total	7 mL	Volume Oil Total	31.35 mL
Tank Configuration	B-A	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	111	0.0	2.8	2.8	5550
2	3L	3R	2	14	70	2.8	6.7	3.9	3500
3	6L	3R	2	18	64	6.7	11.8	5.1	3200
4	6L	5R	2	18	60	11.8	16.9	5.1	3000
5	4L	4R	2	22	66	16.9	23.1	6.2	3300
6	4L	4R	2	22	66	23.1	29.3	6.2	3300
7	8L	8R	2	22	50	29.3	35.5	6.2	2500
8	2L	2R	0	26	0	35.5	36.0	0.5	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	36.0	30.0	-6.0	0
2	3L	2R	1	22	36	30.0	26.9	-3.1	1800
3	2L	2R	1	18	37	26.9	24.4	-2.5	1850
4	3L	3R	1	18	35	24.4	21.9	-2.5	1750
5	5L	4R	1	14	32	21.9	20.0	-1.9	1600
6	2L	2R	0	14	0	20.0	10.0	-10.0	0
7	2L	2R	0	10	0	10.0	0.0	-10.0	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	142	1	1	1	1	1.25

