

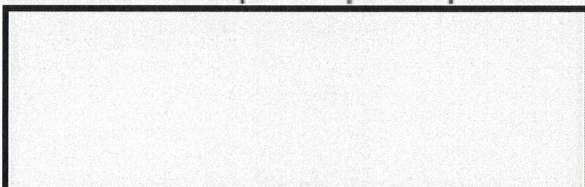


Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	17.75 mL	Reverse Oil Total	12.8 mL	Volume Oil Total	30.55 mL
Tank Configuration		Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	50	14	3	A	70	0.0	1.9	1.9	3500
2	5L	5R	2	50	14	3	A	62	1.9	5.8	3.9	3100
3	7L	7R	3	50	18	3	A	81	5.8	13.4	7.6	4050
4	9L	9R	3	50	18	3	A	69	13.4	21.0	7.6	3450
5	12L	12R	3	50	22	3	A	51	21.0	30.3	9.3	2550
6	15L	15R	2	50	22	3	A	22	30.3	36.5	6.2	1100
7	2L	2R	0	50	22	3	A	0	36.5	44.0	7.5	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	26	3	A	0	44.0	32.0	-12.0	0
2	15L	15R	1	50	26	3	A	11	32.0	28.4	-3.6	550
3	12L	12R	1	50	26	3	A	17	28.4	24.8	-3.6	850
4	10L	10R	1	50	22	3	A	21	24.8	21.7	-3.1	1050
5	8L	8R	2	50	22	3	A	50	21.7	15.5	-6.2	2500
6	6L	6R	2	50	18	3	A	58	15.5	10.4	-5.1	2900
7	5L	5R	2	50	18	3	A	62	10.4	5.3	-5.1	3100
8	2L	2R	1	50	14	3	A	37	5.3	3.4	-1.9	1850
9	2L	2R	0	50	10	3	A	0	3.4	0.0	-3.4	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside/Middle	Middle/Middle	Inside/Middle	Middle/Inside	Middle/Middle	Middle/Outside
Track Zone Ratio	3.68	1.4	1.05	1.05	1.4	3.68

